

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision
Supersedes Version

5.01
5.00***

Revision Date
Issuing date

04-Dec-2020
04-Dec-2020

SECTION 1: Identification

1.1. Product identifier

Identification of the
substance/preparation

OXFILM 351

Chemical Name
CAS-No

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate)
94-28-0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance /
Preparation

coalescent agent

Uses advised against

None

1.3. Details of the supplier of the safety data sheet

Supplier

OQ Chemicals Corporation
15375 Memorial Drive
West Memorial Place I
Suite 300
Houston, TX 77079
USA
Phone +1 346 378 7300

Product Information

Product Stewardship
FAX: +49 (0)208 693 2053
email: sc.psq@oq.com

1.4. Emergency telephone number

Emergency telephone number NCEC +1 202 464 2554
available 24/7

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

This substance is not hazardous in accordance with paragraph (d) of §1910.1200 (GHS-US classification).

OSHA Specified Hazards

Not applicable.

2.2. Label elements

Emergency telephone number
1 / 13

NCEC +1 202 464 2554
USA (A-US)

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

Not required according to §1910.1200 (GHS-US labeling).

2.3. Other hazards

None known

SECTION 3: Composition / information on ingredients

3.1. Substances

Component	CAS-No	Concentration (%)
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate)	94-28-0	> 97

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Keep at rest. Aerate with fresh air. When symptoms persist or in all cases of doubt seek medical advice.

Skin

Wash off immediately with soap and plenty of water. When symptoms persist or in all cases of doubt seek medical advice.

Eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. Immediate medical attention is required.

Ingestion

Call a physician immediately. Do not induce vomiting without medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Main symptoms

None known.

Special hazard

None known.

4.3. Indication of any immediate medical attention and special treatment needed

General advice

Remove contaminated, soaked clothing immediately and dispose of safely. First aider needs to protect himself.

Treat symptomatically.

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

foam, dry chemical, carbon dioxide (CO₂), water spray

Unsuitable Extinguishing Media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Under conditions giving incomplete combustion, hazardous gases produced may consist of:

carbon monoxide (CO)

carbon dioxide (CO₂)

Combustion gases of organic materials must in principle be graded as inhalation poisons

Vapours are heavier than air and may spread along floors

5.3. Advice for firefighters

Special protective equipment for firefighters

Fire fighter protection should include a self-contained breathing apparatus (NIOSH-approved or EN 133) and full fire-fighting turn out gear.

Precautions for firefighting

Cool containers / tanks with water spray. Dike and collect water used to fight fire. Keep people away from and upwind of fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: For personal protective equipment see section 8. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep people away from and upwind of spill/leak. Ensure adequate ventilation, especially in confined areas. Keep away from heat and sources of ignition.

For emergency responders: Personal protection see section 8.

6.2. Environmental precautions

Prevent further leakage or spillage. Do not discharge product into the aquatic environment without pretreatment (biological treatment plant).

6.3. Methods and material for containment and cleaning up

Methods for containment

Stop the flow of material, if possible without risk. Dike spilled material, where this is possible.

Methods for cleaning up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. If liquid has been spilt in large

SAFETY DATA SHEET



**OXFILM 351
11260A**

Version / Revision 5.01

quantities clean up promptly by scoop or vacuum. Dispose of in accordance with local regulations. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).

6.4. Reference to other sections

For personal protective equipment see section 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Provide sufficient air exchange and/or exhaust in work rooms.

Hygiene measures

When using, do not eat, drink or smoke. Take off all contaminated clothing immediately. Wash hands before breaks and immediately after handling the product.

Advice on the protection of the environment

See Section 8: Environmental exposure controls.

7.2. Conditions for safe storage, including any incompatibilities

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). In case of fire, emergency cooling with water spray should be available. Ground and bond containers when transferring material.

Technical measures/Storage conditions

Keep containers tightly closed in a cool, well-ventilated place. Handle and open container with care.

Unsuitable material

None known

SECTION 8: Exposure controls / personal protection

8.1. Control parameters

Exposure limits United States of America

No exposure limits established regarding ACGIH, OSHA Z-1 and OSHA Z-2.

8.2. Exposure controls

Appropriate Engineering controls

General or dilution ventilation is frequently insufficient as the sole means of controlling employee exposure. Local ventilation is usually preferred. Explosion-proof equipment (for example fans, switches, and grounded ducts) should

SAFETY DATA SHEET



**OXFILM 351
11260A**

Version / Revision 5.01

be used in mechanical ventilation systems.

Individual protection measures, such as personal protective equipment

General industrial hygiene practice

Avoid contact with skin, eyes and clothing. Do not breathe vapours or spray mist. Ensure that eyewash stations and safety showers are close to the workstation location.

Hygiene measures

When using, do not eat, drink or smoke. Take off all contaminated clothing immediately. Wash hands before breaks and immediately after handling the product.

Eye protection

Tightly fitting safety goggles. In addition to goggles, wear a face shield if there is a reasonable chance for splash to the face.

Hand protection

Wear protective gloves. Recommendations are listed below. Other protective material may be used, depending on the situation, if adequate degradation and permeation data is available. If other chemicals are used in conjunction with this chemical, material selection should be based on protection for all chemicals present.

Suitable material	nitrile rubber
Reference substance	Di-(2-ethylhexyl)-phthalate
Evaluation	according to EN 374: level 6
Glove thickness	approx 0,55 mm
Break through time	> 480 min

Suitable material	polyvinylchloride / nitrile rubber
Reference substance	Di-(2-ethylhexyl)-phthalate
Evaluation	according to EN 374: level 6
Glove thickness	approx 0,9 mm
Break through time	> 480 min

Skin and body protection

Impervious clothing. Wear face-shield and protective suit for abnormal processing problems.

Respiratory protection

Respirator with filter for organic vapour. Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (vapor or mist). Equipment should conform to NIOSH.***

Environmental exposure controls

If possible use in closed systems. If leakage can not be prevented, the substance needs to be suck off at the emersion point, if possible without danger. Observe the exposure limits, clean exhaust air if needed. If recycling is not practicable, dispose of in compliance with local regulations. Inform the responsible authorities in case of leakage into the atmosphere, or of entry into waterways, soil or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision

5.01

Appearance liquid
Colour colourless
Odour fruity mild
Odour threshold No data available
pH No data available
Melting point/range -94 °F (-70 °C)
Method DIN ISO 3016
Boiling point/range 644 - 663,8 °F (340 - 351 °C) @ 1 atm (101,3 kPa)
Method DIN 53171
Flash point 384,8 °F (196 °C) @ 1 atm (101,3 kPa)
Method ISO 2719
Evaporation rate No data available
Flammability (solid, gas) Does not apply, the substance is a liquid
Lower explosion limit 0,46 Vol %
Upper explosion limit No data available

Vapour pressure

Values [hPa]	Values [kPa]	Values [atm]	@ °C	@ °F	Method
< 0,001	< 0,0001	< 0,001	25***	77***	EU A.4

Vapour density No data available

Relative density

Values	@ °C	@ °F	Method
0,967	20	68	DIN 51757

Solubility 1,53 mg/l @ 68 °F (20 °C), in water, OECD 105

log Pow 6,1 (measured) OECD 117

Autoignition temperature 689 °F (365 °C) @ 1027 hPa***

Method DIN 51794

Decomposition temperature No data available

Viscosity 16,4 mPa*s @ 68 °F (20 °C)

Method dynamic, DIN 51562, ASTM D445

9.2. Other information

Molecular weight 402,56

Molecular formula C22 H42 O6

log Koc 4,36 OECD 121

Oxidizing properties Does not apply, substance is not oxidising. There are no chemical groups associated with oxidizing properties

Conductivity 0,68 µS/m @ 68 °F (20 °C)

Refractive Index 1,444 @ 68 °F (20 °C)

Explosive properties Does not apply, substance is not explosive. There are no chemical groups associated with explosive properties

Surface tension 45,8 mN/m (1,375 mg/l @ 20°C), OECD 115

SECTION 10: Stability and Reactivity

10.1. Reactivity

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

The reactivity of the product corresponds to the typical reactivity shown by the substance group as described in any text book on organic chemistry.

10.2. Chemical stability

Stable under recommended storage conditions. Thermal decomposition can take place above 250°C.

10.3. Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4. Conditions to avoid

Avoid contact with heat, sparks, open flame and static discharge. Avoid any source of ignition.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Likely routes of exposure Ingestion, Eye contact, Skin contact

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Target Organ Systemic Toxicant - Single exposure

Based on available data, the classification criteria are not met for:
STOT SE

Target Organ Systemic Toxicant - Repeated exposure

Based on available data, the classification criteria are not met for:
STOT RE

Acute toxicity

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)

Routes of Exposure	Endpoint	Values	Species	Method
Oral	LD50	> 2000 mg/kg	rat, female	OECD 420
Dermal	LD50	> 2000 mg/kg	rat, male/female	OECD 402
Inhalative	LC50	> 2000 mg/m ³ (4h)	rat, male	OECD 403

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Assessment

Based on available data, the classification criteria are not met for:

Acute oral toxicity

Acute dermal toxicity

Emergency telephone number
7 / 13

NCEC +1 202 464 2554
USA (A-US)

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

Acute inhalation toxicity
STOT SE

Irritation and corrosion				
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)				
Target Organ Effects	Species	Result	Method	
Skin	rabbit	Mild skin irritation	OECD 404	4h
Eyes	rabbit	Mild eye irritation	OECD 405	

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Assessment

Based on available data, the classification criteria are not met for:
skin irritation/corrosion
eye irritation/corrosion
For respiratory irritation, no data are available

Sensitization				
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)				
Target Organ Effects	Species	Evaluation	Method	
Skin	mouse	not sensitizing	OECD 429	in vivo***
Skin	guinea pig	not sensitizing	OECD 406	in vivo***

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Assessment

Based on available data, the classification criteria are not met for:
Skin sensitization
For respiratory sensitization, no data are available

Subacute, subchronic and prolonged toxicity				
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)				
Type	Dose	Species	Method	
Subacute toxicity	NOAEL: 5000 ppm	rat, male/female	OECD 422	Oral
Subacute toxicity	NOAEC: 1000 mg/m ³ (14 d)	rat, male	OECD 403	Inhalation
Subchronic toxicity	NOAEL: 120 mg/kg/d (90d)	rat, female	OECD 408	Oral

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Assessment

Based on available data, the classification criteria are not met for:
STOT RE

Carcinogenicity, Mutagenicity, Reproductive toxicity					
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)					
Type	Dose	Species	Evaluation	Method	
Mutagenicity		Salmonella typhimurium Escherichia	negative	OECD 471 (Ames)	In vitro study

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

		coli***			
Mutagenicity		mouse lymphoma cells	negative	OECD 476 (Mammalian Gene Mutation)	In vitro study
Mutagenicity		human lymphocytes	negative	OECD 473 (Chromosomal Aberration)	In vitro study
Reproductive toxicity	NOAEL: 5000 ppm	rat, parental male/female***		OECD 422, Oral	
Reproductive toxicity	NOAEL: 15000 ppm	rat, 1. Generation, male/female		OECD 422, Oral	
Developmental Toxicity	NOAEL 300 mg/kg/d	rat	Maternal toxicity	OECD 414, Oral	
Developmental Toxicity	NOAEL 300 mg/kg/d	rat	Developmental toxicity Fetal toxicity***	OECD 414, Oral	
Reproductive toxicity***	NOAEL 250 mg/kg/d***	rat, parental male/female***		OECD 443 Oral***	
Reproductive toxicity***	NOAEL >= 750 mg/kg/d***	rat, 1. Generation, male/female rat 2. Generation, male/female***		OECD 443 Oral***	Reproduction / developmental Toxicity***
Carcinogenicity***	No data available***				

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

CMR Classification

The available data on CMR properties are summarized in the table above. They do not indicate a classification into categories 1A or 1B

Evaluation

In vitro tests did not show mutagenic effects
Animal testing did not show any effects on fertility
No developmental effects in the absence of maternal toxicity
No cancer study was conducted

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Aspiration toxicity

no data available

Note

Handle in accordance with good industrial hygiene and safety practice. Further details on substance data can be found in the registration dossier under the following link:
<http://echa.europa.eu/information-on-chemicals/registered-substances>.

SECTION 12: Ecological information

12.1. Toxicity

Acute aquatic toxicity

Emergency telephone number
9 / 13

NCEC +1 202 464 2554
USA (A-US)

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)			
Species	Exposure time	Dose	Method
Pimephales promelas (fathead minnow)	96h	LC50: > 97 mg/l	
Danio rerio (Zebra fish)	96h	LC0: > 78 mg/l	84/449/EEC C.1
Daphnia magna (Water flea)	96h	EC50: > 97 mg/l	Mobility
Desmodesmus subspicatus	72h	EC50: > 55,9 mg/l (Growth rate)	84/449/EEC C.3
Americamysis bahia***	48h	LC50: > 1,8 mg/l	EPA/600/4-90/027
Pseudomonas putida	5 h	EC10: >1,934 g/l	Respiration inhibition***

Long term toxicity				
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)				
Type	Species	Dose	Method	
Aquatic toxicity	Desmodesmus subspicatus	NOEC: ~ 27,3 mg/l (3d) Cell number	84/449/EEC C.3	

12.2. Persistence and degradability

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

Biodegradation

92 % (28 d), BOD, activated sludge (domestic), aerobic, Readily biodegradable.***

Abiotic Degradation			
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)			
Type	Result	Method	
Hydrolysis	No data available		
Photolysis	No data available		

12.3. Bioaccumulative potential

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)		
Type	Result	Method
log Pow	6,1 @ 25 °C (77 °F)***	measured, OECD 117
BCF	No data available	

12.4. Mobility in soil

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)		
Type	Result	Method
Surface tension	45,8 mN/m @ 20 °C (68 °F) @ 1,375 mg/l	OECD 115
Adsorption/Desorption	log Koc: 4,36	OECD 121
Distribution to environmental compartments	no data available	

Emergency telephone number
10 / 13

NCEC +1 202 464 2554
USA (A-US)

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

12.5. Results of PBT and vPvB assessment

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT), nor very persistent nor very bioaccumulating (vPvB)

12.6. Other adverse effects

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

No data available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product Information

Disposal required in compliance with all waste management related state and local regulations. The choice of the appropriate method of disposal depends on the product composition by the time of disposal as well as the local statutes and possibilities for disposal.

Uncleaned empty packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

SECTION 14: Transport information

Section 14.1 - 14.6

D.O.T. (49CFR) Not restricted

ICAO-TI / IATA-DGR Not restricted

IMDG Not restricted

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code not applicable

SECTION 15: Regulatory information

SAFETY DATA SHEET



OXFILM 351
11260A

Version / Revision 5.01

Federal and State Regulations

Components of the product are listed in the quoted regulations. For details please refer to the regulations directly. This list is not exhaustive, please check for other applicable regulations.

Federal Regulations

This product is listed on the TSCA inventory

International Inventories

2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

AICS (AU)
DSL (CA)
IECSC (CN)
EC-No. 2023192 (EU)
ENCS (2)-658 (JP)
ISHL (2)-658 (JP)
KECI KE-13751 (KR)
PICCS (PH)
TSCA (US)
NZIoC-NZ May be used as single component chemical
TCSI (TW)

SECTION 16: Other information

Revision Date 04-Dec-2020
Issuing date 04-Dec-2020

Hazard Rating Systems

NFPA (National Fire Protection Association)

Health Hazard 0
Fire Hazard 1
Reactivity 0

HMIS (Hazardous Material Information System)

Health Hazard 0
Flammability 1
Physical Hazard 0

Training advice

For effective first-aid, special training / education is needed.

Sources of key data used to compile the datasheet

Information contained in this safety data sheet is based on OQ owned data and public sources deemed valid or acceptable. The absence of data elements required by OSHA, ANSI or Annex II, Regulation 1907/2006/EC indicates, that no data meeting these requirements is available.

Emergency telephone number
12 / 13

NCEC +1 202 464 2554
USA (A-US)

SAFETY DATA SHEET



**OXFILM 351
11260A**

Version / Revision 5.01

Further information for the safety data sheet

Changes against the previous version are marked by ***. Observe national and local legal requirements. For more information, other material safety data sheets or technical data sheets please consult the OQ homepage (www.chemicals.oq.com).

The use of a comma in section 3 and section 7 to 12 is the same as a period.

Disclaimer

For industrial use only. The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. OQ makes no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. User has the sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. User must meet all applicable safety and health standards.

End of Safety Data Sheet